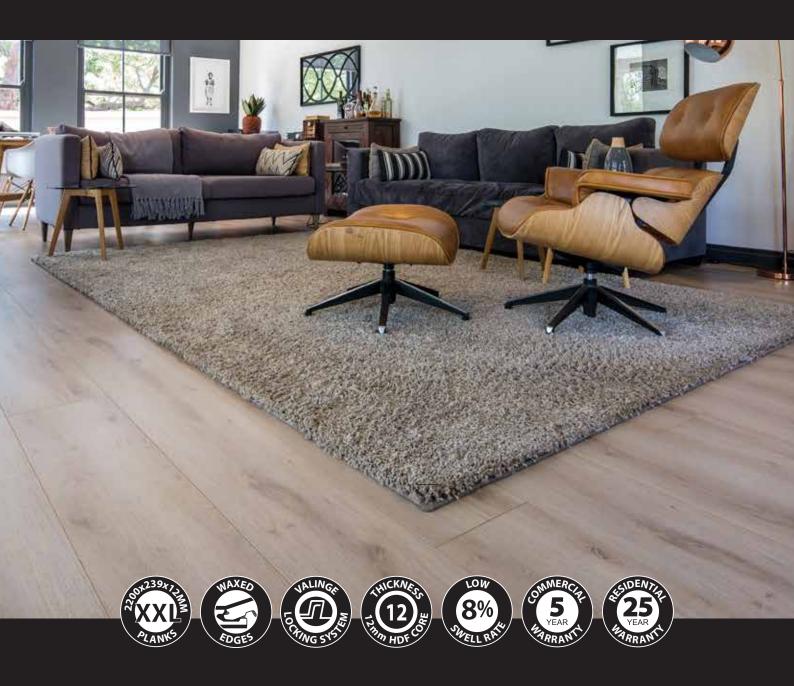
black forest laminate collection



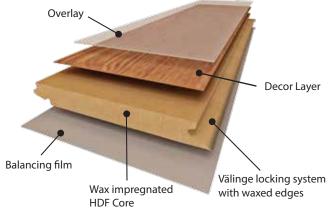
Black forest laminate

Available in AC4/W32

Plank dimensions: 2200 x 239 x 12mm (3.15sqm/box)



black forest laminate collection



		HDF Core	
SPECIFICATIONS	AC4/W32		
Top surface	Melamine impre	Melamine impregnated decorative film. Protected by anti abrasive overlay.	
Core material	H.D.F. (High Density Conifer Fibreboard) impregnated with wax treatment for greater		
	water/moisture resistance. Average core density ≥ 880/890kg/m³		
Bottom surface	Balancing film	Balancing film	
Plank dimensions	2200 x 239 x 12m	2200 x 239 x 12mm	
Installation method	Välinge Interlock	Välinge Interlocking click system (Glue-less Installation)	
Warranty	25 years heavy re	25 years heavy residential	
	5 years moderate	5 years moderate commercial use	
Fit for use grading	AC4/W32 Heavy Residential AC4/W32 General Commercial		
TECHNICAL DATA	AC4/W32		
TEST	STANDARD	CHARACTERISTICS/ RESULTS	
Behavior to impact load	EN 13329	IC 2 - height of fall 1700mm is the maximum height without damage	
		(1750mm height)	
Behavior to abrasion	EN 13329	IP 4000 Revolutions	
Behavior to scratching	ISO 1518	> 25N	
Insensitivity of wear layer to stains	EN 438.2.15	Rating 5 (no effect)	
Porosity	Graphite test 1	Grade 1 (Pore-free)	
Light fastness and fade resistance	EN 438.2.6	Level 6 - Blue wool standard (No change / discolouration)	
Cigarette test	EN 438.2.18	Degree 5 = No visible change	
Formaldehyde emission	E.T.B. Regulation	Approved and test at quality E1	
Waste disposal	N/A	Disposable with domestic waste.	
		No Toxic fumes released during thermal disposal.	
Fire classification	DIN 4102	Flame-retardant - B1	
Ignibility	DIN 51960	Does not ignite easily	

0-Norm B3800/1 Class Q1 - Low smoke development (Austrian Institute for floor covering)

No negative changes when using soft wheel castors

No cracks observable. Subjected to large temperature change

Residual indentation 0.0 mm (I.B.A - Koblenz).

According to Type W (I.B.A. Koblenz)

No visible damage.

≤ 8% swelling.

600 kg/lin.m



Joint strength



Simulated pushing of furniture leg







Smoke development

Susceptibility to cracking

Thickness swelling test

Indentation test

Chair castor test









DIN 51955

DIN 54324

EN 438-2.26

EN 424

EN 13329

ISO 24334

